















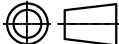



GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												

Technical drawing of a vertical metal profile. The main drawing shows a side view with a total height of 1222 mm and a top flange width of 24 mm. A detail view (Detail -A) shows a cross-section with dimensions: 27,8 mm (total width), 3,2 mm (flange thickness), 9,5 mm (web thickness), and 1,7 mm (flange width). The bottom flange has a width of 44 mm and a thickness of 61 mm. A section line A-A is indicated. The drawing also shows a front view with a height of 1345 mm and a width of 75 mm.

NOTE.

1. ALL DIMENSIONS ARE IN mm
2. REMOVE SHARP EDGES AND BURRS

							L=1345		EXTRUSION REF, 942-50202		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE (mm)		COMPANY STD./I.S	Wt. (Kg)	
									MATERIAL		
							PRODUCT	KMRC RS(3R) METRO CARS			
							REF DRG				
							MATERIAL				
							HEAT TREAT.		APPD	KCS	170417
							SURFACE TREAT.		REVD		
							TITLE	FRAME-LH		CHKD	SNH
							DRWN			KIRAN	170417
							SCALE		SHEET OF	Wt.	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 <b>Beml</b> BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>		DRG No.		942-50257	ALT
										